

Best Kaizen

AD▼IK		TPM CIRCLE NO :-	ACTIVITY										KAIZEN IDEA SHEET										
		TPM CIRCLE NAME :	LOSS NO./STEP	KK	QM	PM	JH	SHE	OTPM	DM	E & T												
Plant : P14		DEPT :	PQA	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M											
CELL :	A467	CELL NAME :	Tensioner machining		M/C STAGE:	Ace-Colt			OPERATION:	Facing													
KAIZEN THEME :		KAIZEN IDEA :																					
To eliminate in-house rejection.		Easy to operate											BENCHMARK: 1007 TARGET: 0 KAIZEN START: 10.03.19 TARGET DATE: 12.03.19 KAIZEN FINISH: 12.03.19										
PROBLEM PRESENT STATUS :		COUNTERMEASURE:											TEAM MEMBERS: Mr. Manas Mr. Rakshith										
A467 tensioner body circlip fitment NG in assembly.		We have provided single offset number for both tool (Facing and Grooving) in line with Dim 1.0+/- 0.1mm so that when ever operator will give offset for flange thickness groove position will maintain automatically.											BENEFITS:- Rejection Reduced Quality Improved										
WHY-WHY ANALYSIS:		BEFORE					AFTER					KAIZEN SUSTAINANCE											
Why1:- A467 tensioner Circlip fitment Not OK in Assy. Why2:- Groove position observed NG (1.25mm against Spec: 1.00±0.1mm) Why3:- Flange thickness offset Wrongly putted in grooving tool. Why4:- Operator get confused Why5:- Hard to operate.												WHAT TO DO: One Time Activity HOW TO DO: - FREQUENCY: -											
ROOT CAUSE		RESULTS:											SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
Hard To Operate.		Rejection Eliminated. 											<table border="1"> <thead> <tr> <th>SR. NO</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>----</td> <td>---</td> <td>---</td> <td>---</td> </tr> </tbody> </table>	SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS	-	----	---	---	---
SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS																			
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REGISTRATION NO.:		HD SCOPE INFORMATION IN OTHER PLANT																					
DATE:		SR.NO.	PLANT	WHEN	WHOM	STATUS																	
REGISTERED BY:																							
MANAGER SIGN:	Mr. Manas Kumar Dey																						